

# Strojní závitníky metrický ISO-závit DIN 13

DIN 371

DIN 376

**DIN 371/376    Forma B    HSS-E    Tolerance ISO2/6H**
**M**

| Jmenovitý rozměr<br>D | L 1                                      | L 2 | D 2  | ☐    | obj.č. |
|-----------------------|------------------------------------------|-----|------|------|--------|
| <b>DIN 371</b>        |                                          |     |      |      |        |
| M 2 x 0.4             | 45                                       | 8   | 2.8  | 2.1  | 37516  |
| M 2.5 x 0.45          | 50                                       | 9   | 2.8  | 2.1  | 37522  |
| M 3 x 0.5             | 56                                       | 11  | 3.5  | 2.7  | 37526  |
| M 3.5 x 0.6           | 56                                       | 13  | 4.0  | 3.0  | 37528  |
| M 4 x 0.7             | 63                                       | 13  | 4.5  | 3.4  | 37530  |
| M 5 x 0.8             | 70                                       | 16  | 6.0  | 4.9  | 37534  |
| M 6 x 1.0             | 80                                       | 19  | 6.0  | 4.9  | 37538  |
| M 7 x 1.0             | 80                                       | 19  | 7.0  | 5.5  | 37540  |
| M 8 x 1.25            | 90                                       | 22  | 8.0  | 6.2  | 37542  |
| M 10 x 1.5            | 100                                      | 24  | 10.0 | 8.0  | 37546  |
| <b>DIN 376</b>        |                                          |     |      |      |        |
| M 3 x 0.5             | 56                                       | 11  | 2.2  | —    | 38526  |
| M 4 x 0.7             | 63                                       | 13  | 2.8  | 2.1  | 38530  |
| M 5 x 0.8             | 70                                       | 16  | 3.5  | 2.7  | 38534  |
| M 6 x 1.0             | 80                                       | 19  | 4.5  | 3.4  | 38538  |
| M 8 x 1.25            | 90                                       | 22  | 6.0  | 4.9  | 38542  |
| M 10 x 1.5            | 100                                      | 24  | 7.0  | 5.5  | 38546  |
| M 12 x 1.75           | 110                                      | 29  | 9.0  | 7.0  | 38550  |
| M 14 x 2.0            | 110                                      | 30  | 11.0 | 9.0  | 38554  |
| M 16 x 2.0            | 110                                      | 32  | 12.0 | 9.0  | 38558  |
| M 18 x 2.5            | 125                                      | 34  | 14.0 | 11.0 | 38562  |
| M 20 x 2.5            | 140                                      | 34  | 16.0 | 12.0 | 38566  |
| M 22 x 2.5            | 140                                      | 34  | 18.0 | 14.5 | 38570  |
| M 24 x 3.0            | 160                                      | 38  | 18.0 | 14.5 | 38574  |
| M 27 x 3.0            | 160                                      | 38  | 20.0 | 16.0 | 38576  |
| M 30 x 3.5            | 180                                      | 45  | 22.0 | 18.0 | 38578  |
| M 33 x 3.5            | 180                                      | 50  | 25.0 | 20.0 | 38580  |
| M 36 x 4.0            | 200                                      | 56  | 28.0 | 22.0 | 38582  |
| M 39 x 4.0            | 200                                      | 60  | 32.0 | 24.0 | 38584  |
| M 42 x 4.5            | 200                                      | 60  | 32.0 | 24.0 | 38586  |
| M 45 x 4.5            | 220                                      | 65  | 36.0 | 29.0 | 38588  |
| M 48 x 5.0            | 250                                      | 70  | 36.0 | 29.0 | 38590  |
| M 52 x 5.0            | 250                                      | 70  | 40.0 | 32.0 | 38592  |
| <b>SET</b>            |                                          |     |      |      |        |
| M 3 - 12              | M 3-4-5-6-8-10 (DIN 371), M 12 (DIN 376) |     |      |      | 47815  |

## Použití:

### pro všeobecné nasazení

- dobře obrobitelné materiály do 900 N/mm<sup>2</sup>
- nelegované a nízkolegované oceli
- pro průchozí díry

